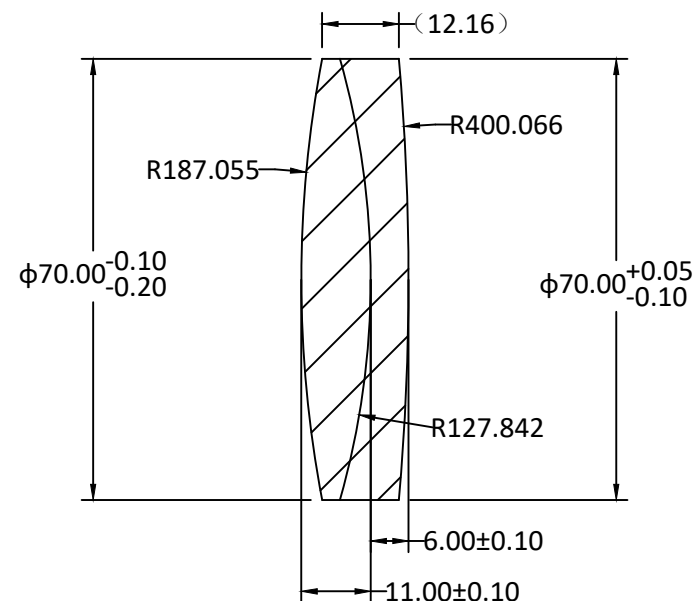
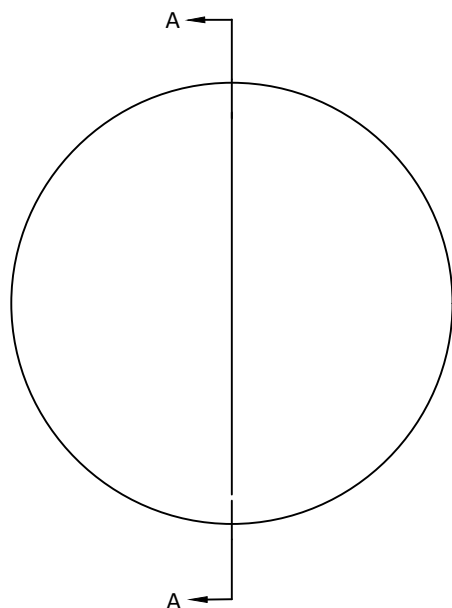


RADIUS	R TOL	POWER	IRRG	CA	DIA	DIA TOL	MATERIAL	INDEX	CT	CT TOL
187.055 CX	±0.47	3	2	90%	70.00	-0.1/-0.2	N-BK7	517-642	11.00	±0.10
127.842	±0.32	3	2	90%	70.00	+0.05/-0.1	N-SF2	648-338	6.00	±0.10
400.066 CX	±1.00	3	2	90%						



SECTION A-A

Notes:

1. ALL DIMENSIONS IN MM
2. TOLERANCE UNLESS SPECIFIED ± 0.10
3. MATERIAL GRADE B, FA PER MIL-G-174, SCHOTT OR EQUIVALENT, RoHS COMPLIANT
4. MANUFACTURE PER MIL-PRF-13830
5. POLISH TO TESTPLATE WITHIN POWER AND IRREGULARITY INDICATED (FRINGES)
6. SURFACE QUALITY : 60-40 SCRATCH-DIG
7. CHAMFER EDGES: $0.5 \times 45^\circ$ MAX UNLESS SPECIFIED
8. CENTRATION TOLERANCE: 3.0' MINUTES MAX
9. EFL: 300MM $\pm 2\%$
10. DESIGN WAVELENGTH: 587.6NM
11. COATING: UNCOATED
12. CEMENT USING NORLAND NOA61 OR EQUIVALENT

UNLESS OTHERWISE SPECIFIED:			NAME	DATE		
DIMENSIONS ARE IN mm TOLERANCES: FRACTIONAL ± ANGULAR: ±3 ARC MIN TWO PLACE DECIMAL: ±0.10 THREE PLACE DECIMAL: ±0.05		DRAWN	Sally Song	12.12.24	TITLE: DIAMETER 70MM, EFL 300MM, ACHROMAT LENS	
		CHECK				
		ENG APPR.				
		MFG APPR.				
INTERPRET GEOMETRIC TOLERANCING PER:		QA	Ann Chen	12.18.24	SIZE A DWG.NO. L-AC0010300070 REV 0	
MATERIAL		COMMENTS				
FINISH						
DO NOT SCALE DRAWING		PROJECT NO.		SCALE: 1:1	WEIGHT:	SHEET 1 OF 1