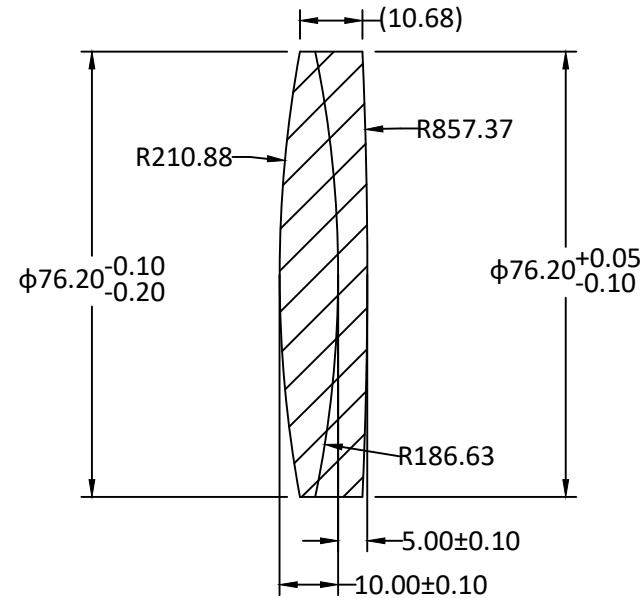
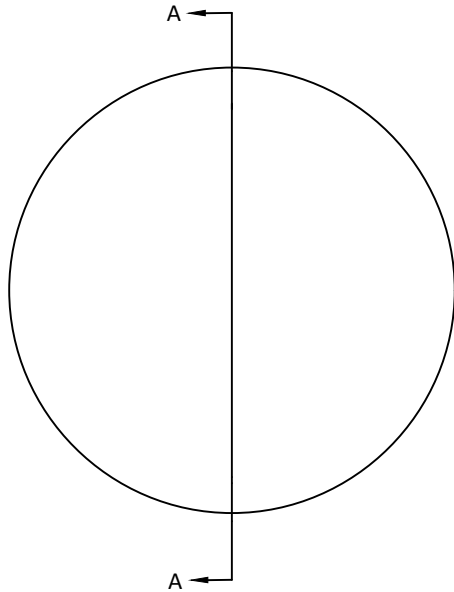


RADIUS	R TOL	POWER	IRRG	CA	DIA	DIA TOL	MATERIAL	INDEX	CT	CT TOL
210.88 CX	±0.50	5	2	90%	76.20	-0.1/-0.2	N-BK7	517-642	10.00	±0.10
186.63	±0.45	5	2	90%	76.20	+0.05/-0.1	N-SF2	648-338	5.00	±0.10
857.37 CX	±2.00	3	2	90%						



SECTION A-A

Notes:

1. ALL DIMENSIONS IN MM
2. TOLERANCE UNLESS SPECIFIED ± 0.10
3. MATERIAL GRADE B, FA PER MIL-G-174, SCHOTT OR EQUIVALENT, ROHS COMPLIANT
4. MANUFACTURE PER MIL-PRF-13830
5. POLISH TO TESTPLATE WITHIN POWER AND IRREGULARITY INDICATED (FRINGES)
6. SURFACE QUALITY : 60-40 SCRATCH-DIG
7. CHAMFER EDGES: $0.5 \times 45^\circ$ MAX UNLESS SPECIFIED
8. CENTRATION TOLERANCE: 3.0' MINUTES MAX
9. EFL: $400\text{MM} \pm 2\%$
10. DESIGN WAVELENGTH: 587.6NM
11. COATING: UNCOATED
12. CEMENT USING NORLAND NOA61 OR EQUIVALENT

UNLESS OTHERWISE SPECIFIED:		NAME		DATE					
DIMENSIONS ARE IN mm TOLERANCES: FRACTIONAL ± ANGULAR: ±3 ARC MIN TWO PLACE DECIMAL: ±0.10 THREE PLACE DECIMAL: ±0.05	DRAWN	Sally Song		12.10.24		TITLE: DIAMETER 76.2MM, EFL 400MM, ACHROMAT LENS			
	CHECK								
	ENG APPR.								
	MFG APPR.								
INTERPRET GEOMETRIC TOLERANCING PER:	QA	Ann Chen		12.18.24					
MATERIAL	COMMENTS					SIZE	DWG.NO.		REV
FINISH						A	L-AC001040076Z		0
DO NOT SCALE DRAWING	PROJECT NO.					SCALE: 1:1		WEIGHT:	SHEET 1 OF 1