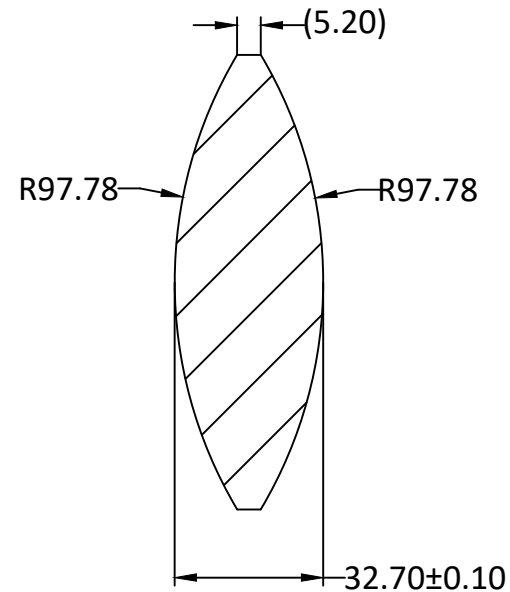
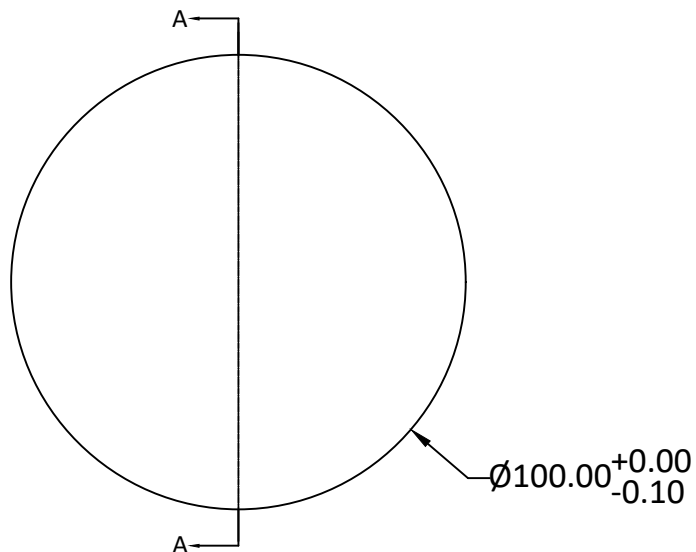


RADIUS	R TOL	POWER	IRRG	CA	DIA	DIA TOL	MATERIAL	INDEX	CT	CT TOL
97.78 CX	±0.50	3	1	95%	100.00	+0/-0.10	H-K9L	517642	32.70	±0.10
97.78 CX	±0.50	3	1	95%						



SECTION A-A

Notes:

1. ALL DIMENSIONS IN MM
2. TOLERANCE UNLESS SPECIFIED ± 0.10
3. MATERIAL: GRADE B, FA PER MIL-G-174, CDGM OR EQUIVALENT, ROHS COMPLIANT
4. MANUFACTURE PER MIL-PRF-13830
5. POLISH TO TESTPLATE WITHIN POWER AND IRREGULARITY INDICATED (FRINGES)
6. FOCAL LENGTH(EFL): 100mm±2%
7. SURFACE QUALITY : 60-40 SCRATCH-DIG
8. CHAMFER EDGES: 0.5×45°MAX UNLESS SPECIFIED
9. CENTRATION TOLERANCE:3.0' MINUTES MAX
10. COATING:NONE

UNLESS OTHERWISE SPECIFIED:			NAME	DATE	CZ OPTICAL MANUFACTURER FROM CHINA	
DIMENSIONS ARE IN mm TOLERANCES: FRACTIONAL ± ANGULAR: ±3 ARC MIN TWO PLACE DECIMAL: ±0.10 THREE PLACE DECIMAL: ±0.05	DRAWN	Sally Song	03.26.25	TITLE: DIAMETER 100MM, EFL 100MM, H-K9L BICONVEX LENS		
	CHECK					
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	QA	Ann Chen	01.18.25	SIZE DWG.NO. REV A L-DX0010100100 0		
MATERIAL H-K9L	COMMENTS					
FINISH						
DO NOT SCALE DRAWING	PROJECT NO.			SCALE:	WEIGHT:	SHEET 1 OF 1