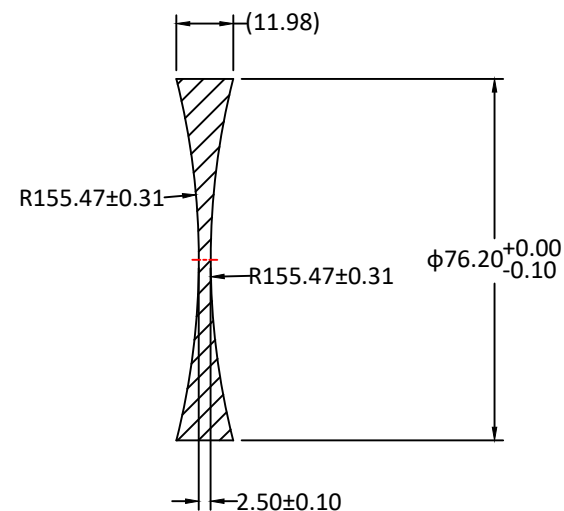
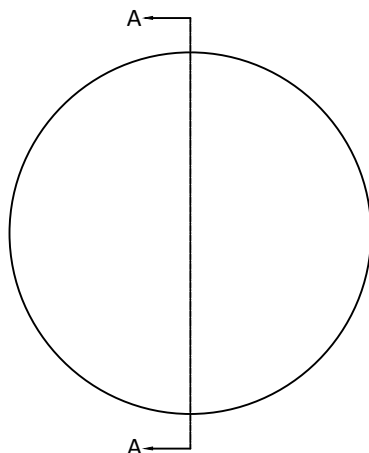


RADIUS	R TOL	POWER	IRRG	CA	DIA	DIA TOL	MATERIAL	INDEX	CT	CT TOL
-155.47 CC	±0.31	3	1	90%	76.20	+0/-0.10	H-K9L	517642	2.50	±0.10
155.47 CC	±0.31	3	1	90%						



SECTION A-A

Notes:

1. ALL DIMENSIONS IN MM
2. TOLERANCE UNLESS SPECIFIED ± 0.10
3. MATERIAL: H-K9L, GRADE B, FA PER MIL-G-174, CDGM OR EQUIVALENT, ROHS COMPLIANT
4. MANUFACTURE PER MIL-PRF-13830
5. POLISH TO TESTPLATE WITHIN POWER AND IRREGULARITY INDICATED (FRINGES)
6. FOCAL LENGTH(EFL): $-150 \pm 2\%$
7. SURFACE QUALITY : 60-40 SCRATCH-DIG
8. CHAMFER EDGES: $0.5 \times 45^\circ$ MAX UNLESS SPECIFIED
9. CENTRATION TOLERANCE: 3.0' MINUTES MAX
10. COATING: S1 & S2: Ravg0.8% @ 400-950nm @ 0° AOI

UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
DIMENSIONS ARE IN mm TOLERANCES: FRACTIONAL $\pm$ ANGULAR: ± 3 ARC MIN TWO PLACE DECIMAL: ± 0.10 THREE PLACE DECIMAL: ± 0.05	DRAWN				
	CHECK				
	ENG APPR.				
	MFG APPR.				
INTERPRET GEOMETRIC TOLERANCING PER:	QA			TITLE: DIAMETER 76.20MM, EFL -150MM, H-K9L BICONCAVE LENS	
MATERIAL H-K9L	COMMENTS			SIZE	DWG.NO.
FINISH				A	L-DC004015076Z
DO NOT SCALE DRAWING	PROJECT NO.			SCALE:	WEIGHT:
					SHEET 1 OF 1

REV
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