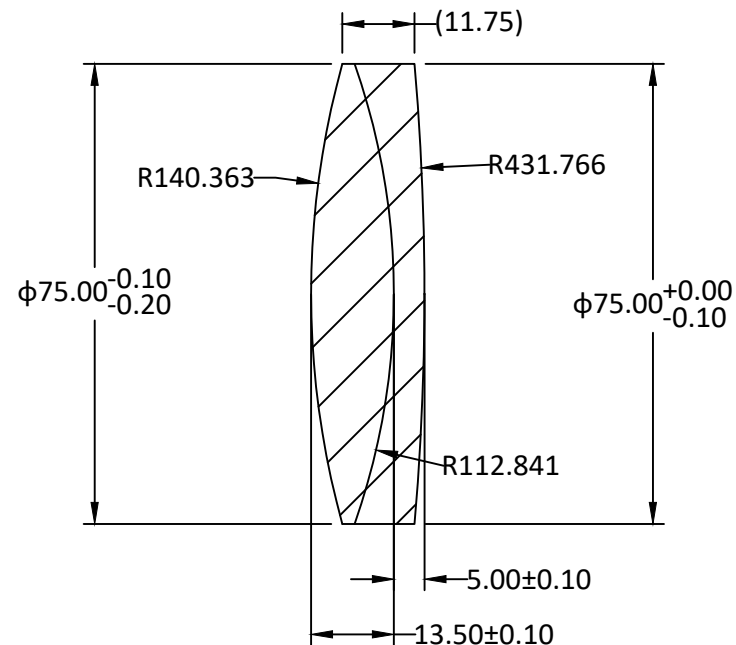
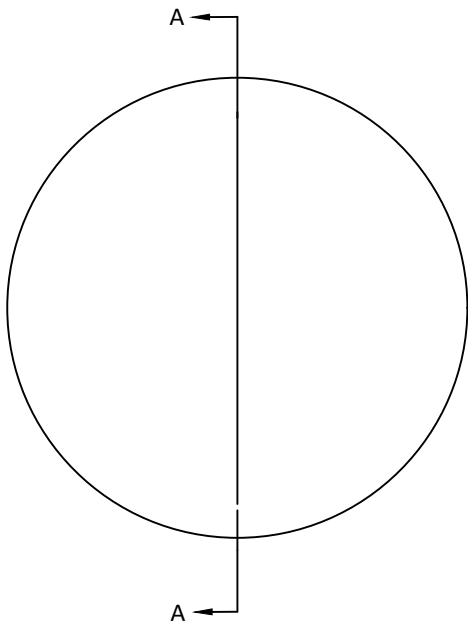


RADIUS	R TOL	POWER	IRRG	CA	DIA	DIA TOL	MATERIAL	INDEX	CT	CT TOL
140.363 CX	±0.35	5	2	90%	75.00	-0.1/-0.2	N-BK7	517-642	13.50	±0.10
112.841	±0.28	5	2	90%	75.00	+0/-0.1	N-SF2	648-338	5.00	±0.10
431.766 CX	±1.08	5	2	90%						



SECTION A-A

Notes:

1. ALL DIMENSIONS IN MM
2. TOLERANCE UNLESS SPECIFIED ± 0.10
3. MATERIAL GRADE B, FA PER MIL-G-174, SCHOTT OR EQUIVALENT, RoHS COMPLIANT
4. MANUFACTURE PER MIL-PRF-13830
5. POLISH TO TESTPLATE WITHIN POWER AND IRREGULARITY INDICATED (FRINGES)
6. SURFACE QUALITY : 60-40 SCRATCH-DIG
7. CHAMFER EDGES: 0.5×45° MAX UNLESS SPECIFIED
8. CENTRATION TOLERANCE: 3.0' MINUTES MAX
9. EFL: 250MM ± 2%
10. DESIGN WAVELENGTH: 587.6NM
11. COATING: S1 & S3: SINGLE LAYER MGF2@550NM PER MIL-C-675C, MODERATE ABRASION
12. CEMENT USUNG NORLAND NOA61 OR EQUIVALENT

UNLESS OTHERWISE SPECIFIED:							
DIMENSIONS ARE IN mm TOLERANCES: FRACTIONAL ± ANGULAR: ±3 ARC MIN TWO PLACE DECIMAL: ±0.10 THREE PLACE DECIMAL: ±0.05	DRAWN	Sally Song	12.16.24	TITLE: DIAMETER 75MM, EFL 250MM, MgF2 COATED, ACHROMAT LENS			
	CHECK						
	ENG APPR.						
	MFG APPR.						
INTERPRET GEOMETRIC TOLERANCING PER:	QA	Ann Chen	12.18.24	SIZE DWG.NO. REV A L-AC0020250075 0			
MATERIAL	COMMENTS						
FINISH							
DO NOT SCALE DRAWING	PROJECT NO.			SCALE: 1:1		WEIGHT:	SHEET 1 OF 1